

## 5 GALLON (NON-ASME)

AIR AGITATED PRESSURE TANK PRODUCT INFORMATION



# 51-503 SINGLE REGULATED 51-504 DOUBLE REGULATED

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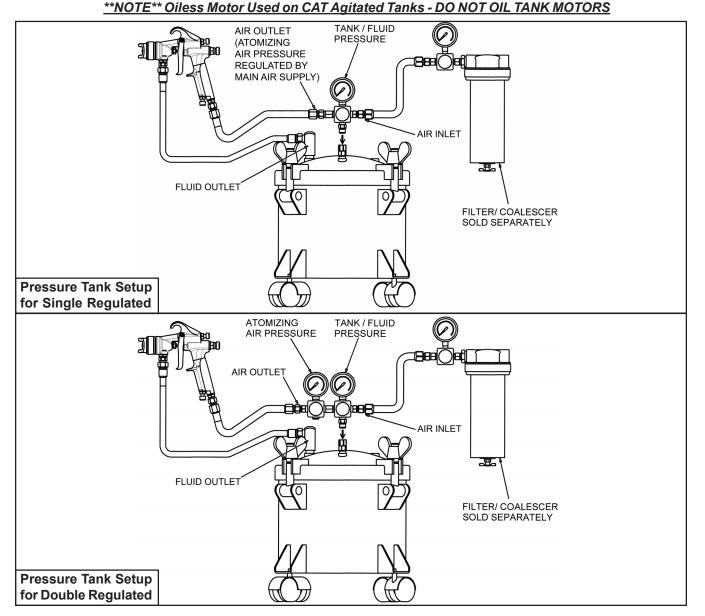
#### IMPORTANT NOTE: IF THIS PRESSURE TANK IS TO BE USED FOR SPRAYING FLAMMABLE MATERIALS, OPERATOR MUST NOT PRESSURIZE THIS TANK MORE THAN 15 PSI TO MEET OSHA REQUIREMENTS. FOR NON-ASME PRESSURE VESSELS. IT IS THE RESPONSIBILITY OF THE OPERATOR TO FOLLOW THIS MANDATORY PROCEDURE.

### **GENERAL INFORMATION**

This pressure tank is equipped with either single or double air pressure regulation, material outlet shutoff valves for 2 guns, pressure safety relief valve, disposable plastic liner, an air powered agitator, and four caster wheels.

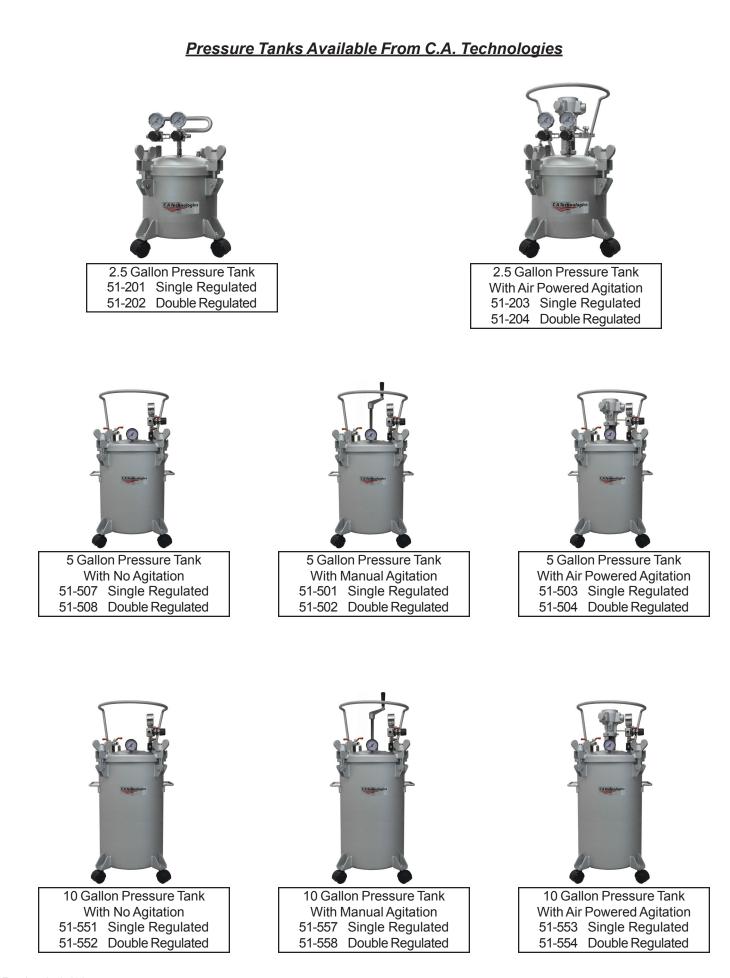
## CAUTION!

- 1. Maximum tank pressure of 80 psi. The safety relief valve is designed to protect the tank against excessive pressures. DO NOT attempt to make adjustments to this valve. If this valve begins to vent air, reduce the setting on the air inlet regulator.
- 2. DO NOT alter the tank in any way by welding, drilling or machining as this may weaken the structure of the tank.
- 3. To prevent hazardous static sparks from occurring, always ground the tank by connecting a 12 ga. wire to the tank and to a known earth ground.
- 4. Halogenated solvents will react chemically with aluminum and may cause an explosion. Examples of halogenated solvents are 111 trichlorethane and methylene chloride. **DO NOT use the removable aluminum tank liner with any halogenated solvents.**
- 5. Be sure tank pressure is completely relieved before attempting to remove tank cover or material fill cap. Shut off the main air supply to the tank and vent pressure using the vent valve located on the tank lid.



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| ITEM NO. | PART NO.  | DESCRIPTION                          | ITEM NO. | PART NO. | DESCRIPTION                          |
|----------|-----------|--------------------------------------|----------|----------|--------------------------------------|
| 1        | 51-526    | Tank Shell                           | 23       | 52-150   | Air Shut Off Valves                  |
|          | 51-543-10 | Disposable Plastic Tank Liner (10pk) | 24       | 52-6     | Air Regulator (51-222 Opt. 2nd Reg)  |
| 2        | 51-527    | Optional SS Tank Liner               | 25       | 51-544   | Agitator Shaft                       |
| 3        | 51-520    | Gasket (Available in 3 Pack)         | 26       | 51-236   | Eye Bolt Assembly                    |
| 4        | 51-528    | Tank Lid Assembly                    | 27       | 51-233   | Pin Assembly                         |
| 5        | 52-58     | Pressure Gage                        | 28       | 51-523   | Fluid Pickup Tube                    |
| 6        | 51-535    | Guard                                | 29       | 51-224   | Caster (51-252 Opt. Stationary Feet) |
| 7        | 51-234    | Tank Vent Valve                      | 30       | 51-225   | Wrench                               |
| 8        | 51-240    | Air Motor                            | 31       | 51-532   | Inlet Strainer Assembly              |
| 9        | 51-266    | Roll Pin                             | 32       | 51-237   | Air Flow Diffuser                    |
| 10       | 51-264    | Screw & Nut 1/4-20 x 1' lg           | 33       | 98-0115  | Nut 3/8-16                           |
| 11       | 51-524    | Material Fill Cap                    | 34       | 52-1     | Sw ivel Fitting                      |
| 12       | 51-522    | Seal Ring, Filler Cap                | 35       | 51-549   | Inlet Screen Backup Plate            |
| 13       | 51-262    | Set Screw 1/4-20 x 1/4 lg            | 36       | 51-542   | Inlet Screen                         |
| 14       | 51-242    | Coupling                             | 37       | 51-519   | Inlet Screen Retaining Clip          |
| 15       | 51-288    | Guide                                | 38       | 51-548   | Inlet Strainer Body                  |
| 16       | 51-289    | Chevron Packing Set                  | 39       | 51-246   | Propeller W/Bolt                     |
| 17       | 51-287    | Air Motor Base                       | 40       | 51-259   | Retaining Nut                        |
| 18       | 51-245    | Seal Ring                            | 41       | 51-271   | Muffler                              |
| 19       | 51-229    | Safety Relief Valve Assembly         | 42       | 51-268   | 90 Degree Elbow                      |
| 20       | 52-151    | Material Outlet Vlave                | 43       | 51-267   | 4-Way Union                          |
| 21       | 51-530    | Material Outlet Manifold             | 44       | 53-562   | 1/4 x 1/4 Nipple Fitting             |
| 22       | 51-247    | Speed Control Valve For Agitator     |          | •        | •                                    |



Revised 5/7/12